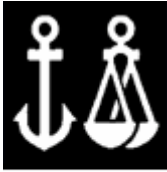


ISO Certification Grand Rapids, Michigan



DNV

DET NORSKE VERITAS MANAGEMENT SYSTEM CERTIFICATE

Certificate No. CERT-01883-2005-AQ-HOU-ANAB

This is to certify that

CLIPPER BELT LACER COMPANY

at

1995 Oak Industrial Drive, Grand Rapids, MI 49505 USA

Has been found to conform to Management System Standard:
ISO 9001:2000

This Certificate is valid for the following products/service ranges:
**THE DESIGN AND MANUFACTURING OF MAINTENANCE PRODUCTS FOR
CONVEYOR BELT APPLICATIONS.**

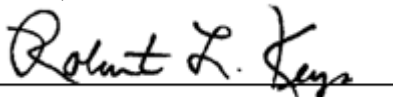
Place and date:
Houston, Texas; 06 September 2005

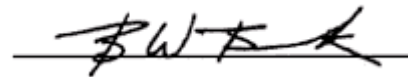
This certificate is valid until:
30 August 2008

for the Accredited Unit:
DET NORSKE VERITAS CERTIFICATION, INC.
Houston, TX USA



Initial Certification Date:
29 January 1996





Robert Keys
Management Representative
Det Norske Veritas Certification, Inc.

Don Burak
Lead Auditor

Further clarification regarding the scope of this certificate and the applicability of ISO 9001:2000 requirements may be obtained by consulting the organization:
Lack of fulfillment of conditions as set out in the Appendix may render this certificate invalid.